coaxial valve

5-VMK 25 5-VFK 25

valve type with pilot valve

type VMK 25 **VFK 25**



2/2 way valve externally controlled pressure range PN 0-100 bar

orifice DN 25 mm connection thread/flange function valve

normally closed symbol NC

valve normally open symbol NO



Above stated body materials refer to the valve port connections that get in contact with the media only!

design body materials

pressure balanced, with spring return

1) brass

- 3 brass, nickel plated
- 4 steel, nickel plated
- aluminium
- valve seat synthetic resin on metal

seal materials NBR

2 steel galvanized

- (5) without non-ferr. Metals
- 6 stainless steel

PTFE, FPM, CR, EPDM

details needed for main valve

- orifice
- port
- function NC/NO
- operating pressure
- I flow rate
- media
- media temperature
- ambient temperature
- type of actuation

details needed for pneumatic actuation

- nominal voltage
- type of protection
- actuation pressure range min/max
- low wattage coil, actuation pressure range 4-7 bar
- pilot valve type

details needed for hydraulic actuation

- actuation pressure range min/max
- hydraulic control valve function

The valves' technical design is based on media and application requirements. This can lead to deviations from the general specifications shown on the data sheet with regards to the design, sealing materials and characteristics.

If order or application specifications are incomplete or imprecise there exists a risk of an incorrect technical design of the valve for the required application. As a consequence, the physical and / or chemical properties of the materials or seals used, may not be suitable for the intended application.

	genera	l specifica	itions	options
ports	ports VMK threads G 1 - G 1 1/2		- G 1 1/2	special threads
•	VFK	flanges PN	16 / 40 / 100	special flanges
function		NC		NO
pressure range	bar	0-16 / 0-40	/ 0-64 / 0-100	> 100 bar upon request
Kv value	m³/h	13,3		
vacuum	leak rate	10,0		< 10 ⁻⁶ mbar•l•s ⁻¹
pressure-vacuum	P₁⇔ P₂			pressure side max. 100 bar
procedure racaa				vacuum side leak rate upon request
back pressure	P ₂ > P ₁			available (max. 16 bar)
media		gaseous - li	guid - highly viscous -	
			ty - contaminated	
abrasive media			,	available
damping	opening			
. •	closing	by throttles	on pilot valve	
flow direction	A ⇒ B	as marked	•	bi-directional upon request
switching cycles	1/min	200		
switching time	ms	opening	50-3000	
		closing	50-3000	
media temperature	°C	direct moun	ted pilot valve 60	remote mounted pilot valve outside temper
ambient temperature	°C	direct moun	ted pilot valve 50	ratur range of media max. 160 °C
flush ports				available
leak ports				available
limit switches				inductive / mechanical upon request
manual override		via pilot valv	/e	
approvals				LR/GL/WAZ
mounting				mounting brackets
weight	kg	VMK 6,7	VFK 9,0	
dditional equipment				upon request

electrical specifications options DC 24 V AC 230 V 50 Hz special voltage upon request Un nominal voltage special voltage upon reques power consumption DC 4,8 W pick up 11,0 VA holding 8,5 VA AC. IP65 (P54) protection acc. DIN 40050 energized duty rating plug acc. DIN EN 175301-803 form B, 4 positions x90° / wire diameter 6-8 mm connection M12x1 optional connector acc. DESINA connector acc. VDMA additional equipment iluminated plug with varistor max. temperature media 60°C ambient 50°C explosion proof E Ex e II T5 nominal voltage Un power consumption AC 230 V 50 Hz

actuation pressure range
air consumption
cycle speed
control
pilot valve interface
actuator ports

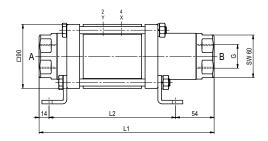
bar	4-10		
cm³/stroke	18		
	main valve speed variable by thrott	eson pilot valve	
	preferably 5/2 way pilot valve		
	co-ax / Namur	ISO 1	
2/4	G 1/8	G 1/4	

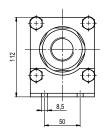
options

	hydrauli	c specifications	options
actuation pressure range	bar	15-30 / 30-60	
control		preferably 4/2 way control valve	
actuator ports	X/Y	G 1/4	NPT 1/4
by media			

pneumatic specifications

specifications not highlighted are standard specifications highlighted in grey are optional function: **NC** closed when not energized



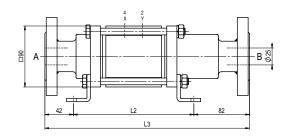


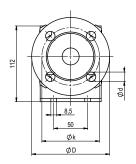
constructive length	L ₁	L ₂	Lз
standard	246	178	302
with inductive limit switches	260	192	316
with force-feed lubrication nipple	276	208	332
with mechanical limit switches	270	202	326

flanges PN	DIN	ØD	Øk	Ød
16	EN 1092-1	115	85	14
40	EN 1092-1	115	85	14
100	EN 1092-1	140	100	18

type VFK 25

function: NO open when not energized





pneumatic specifications



5/2 way pilot valve flow rate 700 l/min pressure range 3-10 bar G 1/8



5/2 way pilot valve ISO 1 flow rate 700 l/min pressure range 3-10 bar G 1/4